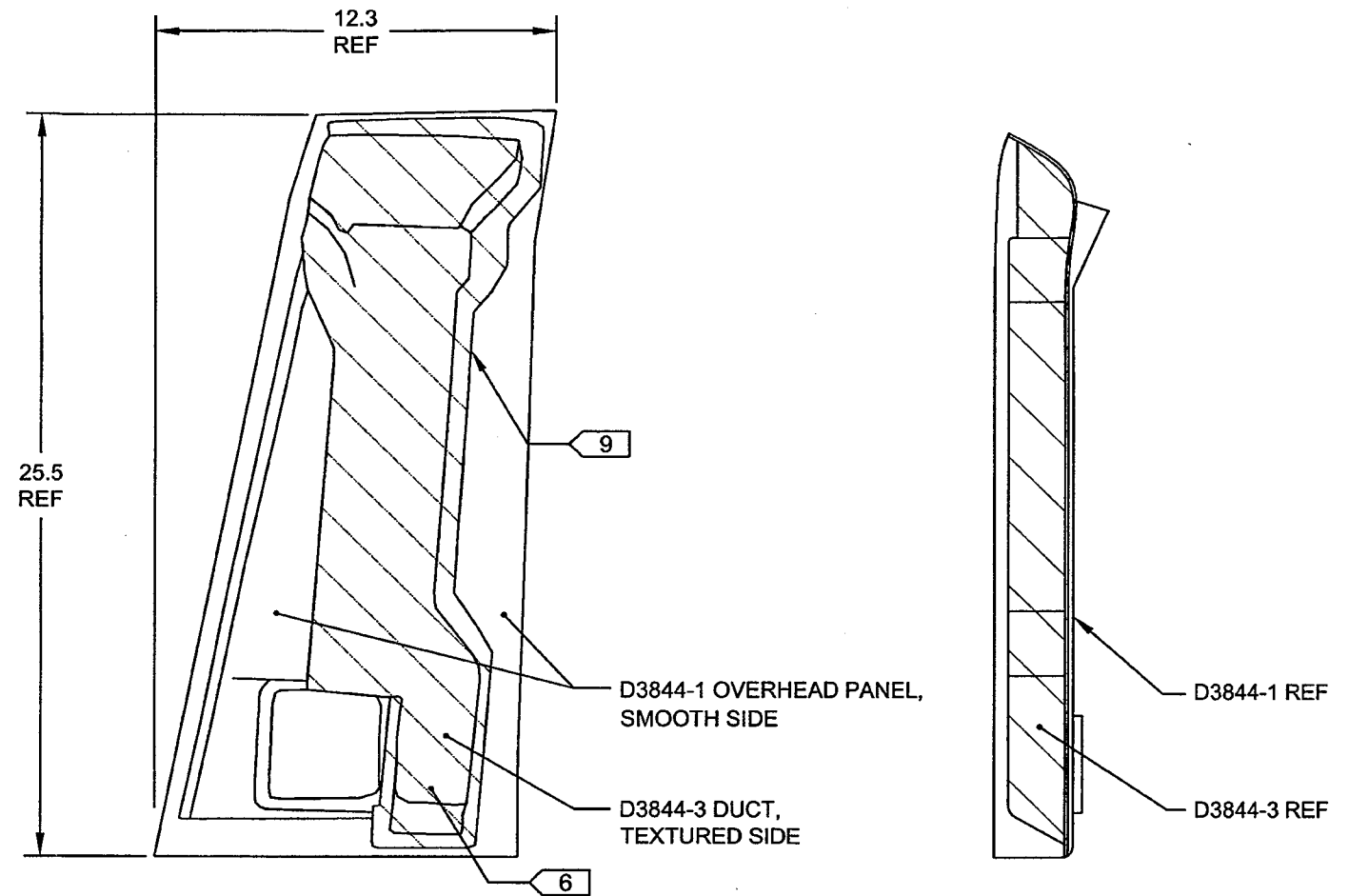


ITEM	QTY -041 KIV	QTY -041 KGY	PART NUMBER	DESCRIPTION
	X		D3844-041KIV	OVERHEAD PANEL WITH DUCT, LH (IVORY)
		X	D3844-041KGY	OVERHEAD PANEL WITH DUCT, LH (STEEL GRAY)
1	1		D3844-1KIV	OVERHEAD PANEL, LH (IVORY)
2		1	D3844-1KGY	OVERHEAD PANEL, LH (STEEL GRAY)
3	1		D3844-3KIV	DUCT, OVERHEAD PANEL, LH (IVORY)
4		1	D3844-3KGY	DUCT, OVERHEAD PANEL, LH (STEEL GRAY)
10	A/R	A/R	EZ250150	ADHESIVE, 3M SCOTCH WELD



D3844-041 OVERHEAD PANEL WITH DUCT, LH

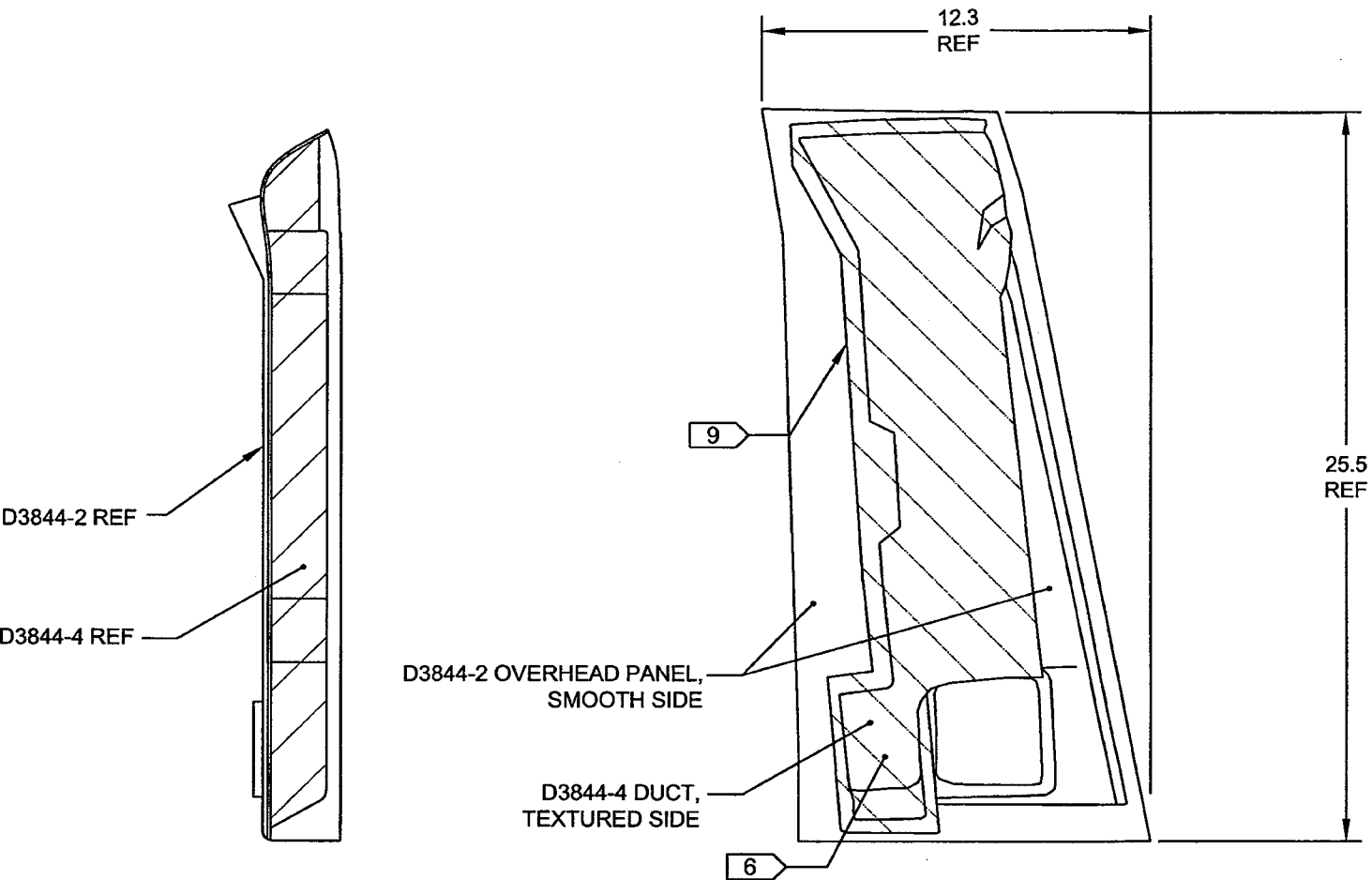
RELEASED
2010-01-06
mf

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N D3844-041KIV OR D3844-041KGY USING VIBRATING STYLUS
- 7) WEIGHT: 1.7 lbs
- 8) TRIM PARTS AS REQUIRED TO ALLOW PROPER MATING
- 9) SEAL MATING EDGES WITH EZ250150 ADHESIVE ALONG MATING PERIMETER WITH MINIMUM THICKNESS OF 0.020"

B	ADD -3/-4/-041/-042	PH	09.12.15
A	NEW ISSUE	PH	09.06.18
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>PH</i>		
CHECKED	<i>qf</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>qf</i>	D3844	SHEET 1 OF 6
APPROVED	<i>AM</i>	TITLE	SCALE
DE APPR.	<i>AM</i>	OVERHEAD PANEL (206 L3/L4)	NTS
DATE	09.12.15	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

ITEM	QTY -042 KIV	QTY -042 KGY	PART NUMBER	DESCRIPTION
	X		D3844-042KIV	OVERHEAD PANEL WITH DUCT, RH (IVORY)
		X	D3844-042KGY	OVERHEAD PANEL WITH DUCT, RH (STEEL GRAY)
1	1		D3844-2KIV	OVERHEAD PANEL, RH (IVORY)
2		1	D3844-2KGY	OVERHEAD PANEL, RH (STEEL GRAY)
3	1		D3844-4KIV	DUCT, OVERHEAD PANEL, RH (IVORY)
4		1	D3844-4KGY	DUCT, OVERHEAD PANEL, RH (STEEL GRAY)
10	A/R	A/R	EZ250150	ADHESIVE, 3M SCOTCH WELD

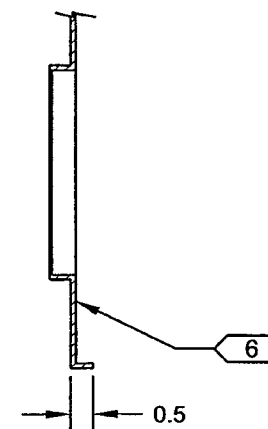
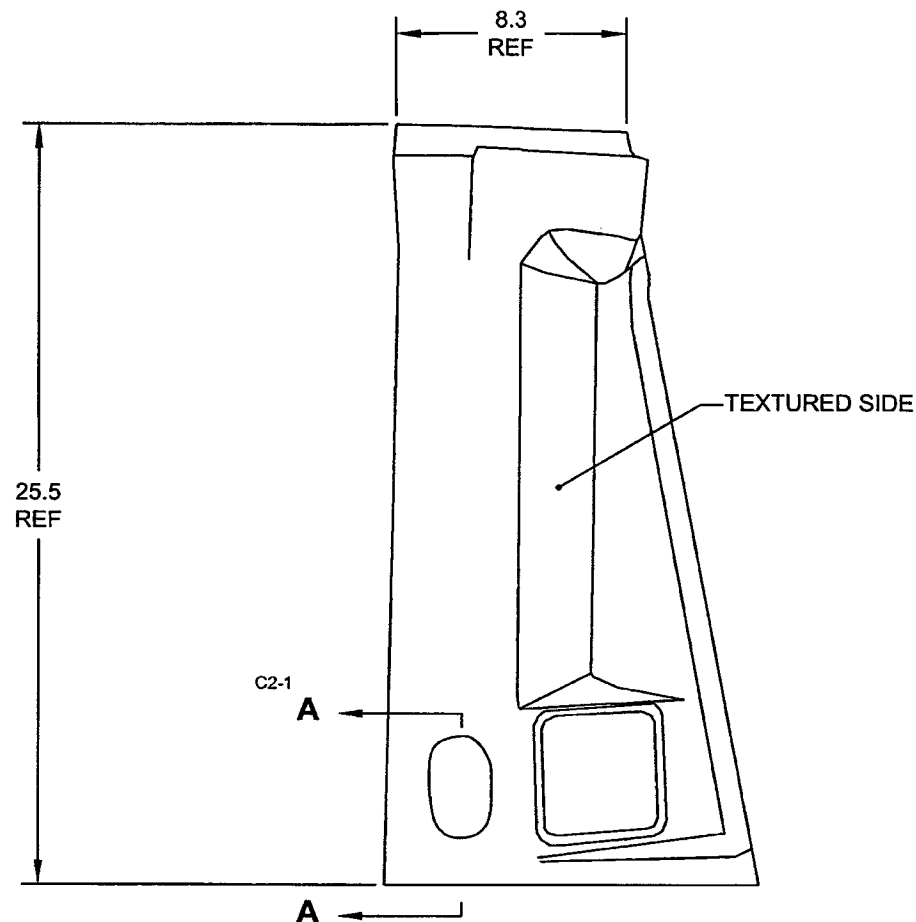


D3844-042 OVERHEAD PANEL WITH DUCT, RH

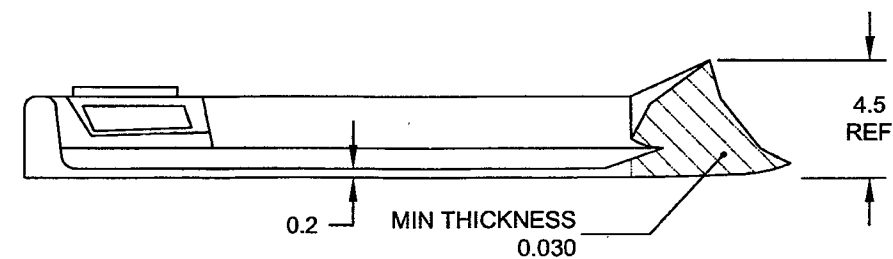
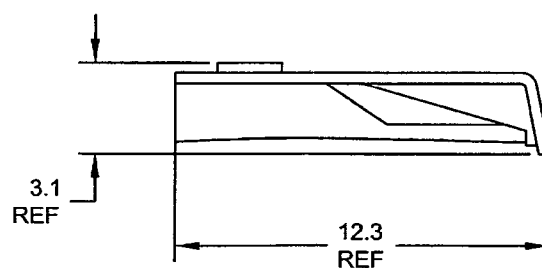
RELEASED
2010-01-06
md

- NOTES:
- 1) MATERIAL: SEE TABLE
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N D3844-042KIV OR D3844-042KGY USING VIBRATING STYLUS
 - 7) WEIGHT: 1.7 lbs
 - 8) TRIM PARTS AS REQUIRED TO ALLOW PROPER MATING
 - 9) SEAL MATING EDGES WITH EZ250150 ADHESIVE ALONG MATING PERIMETER WITH MINIMUM THICKNESS OF 0.020"

DESIGN	PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	PH		
CHECKED	Q2	DRAWING NO.	REV. B
MFG. APPR.	DL	D3844	SHEET 2 OF 6
APPROVED	AMP	TITLE	SCALE
DE APPR.	TH	OVERHEAD PANEL (206 L3/L4)	NTS
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SECTION A-A C5-1



D3844-1 OVERHEAD PANEL, LH

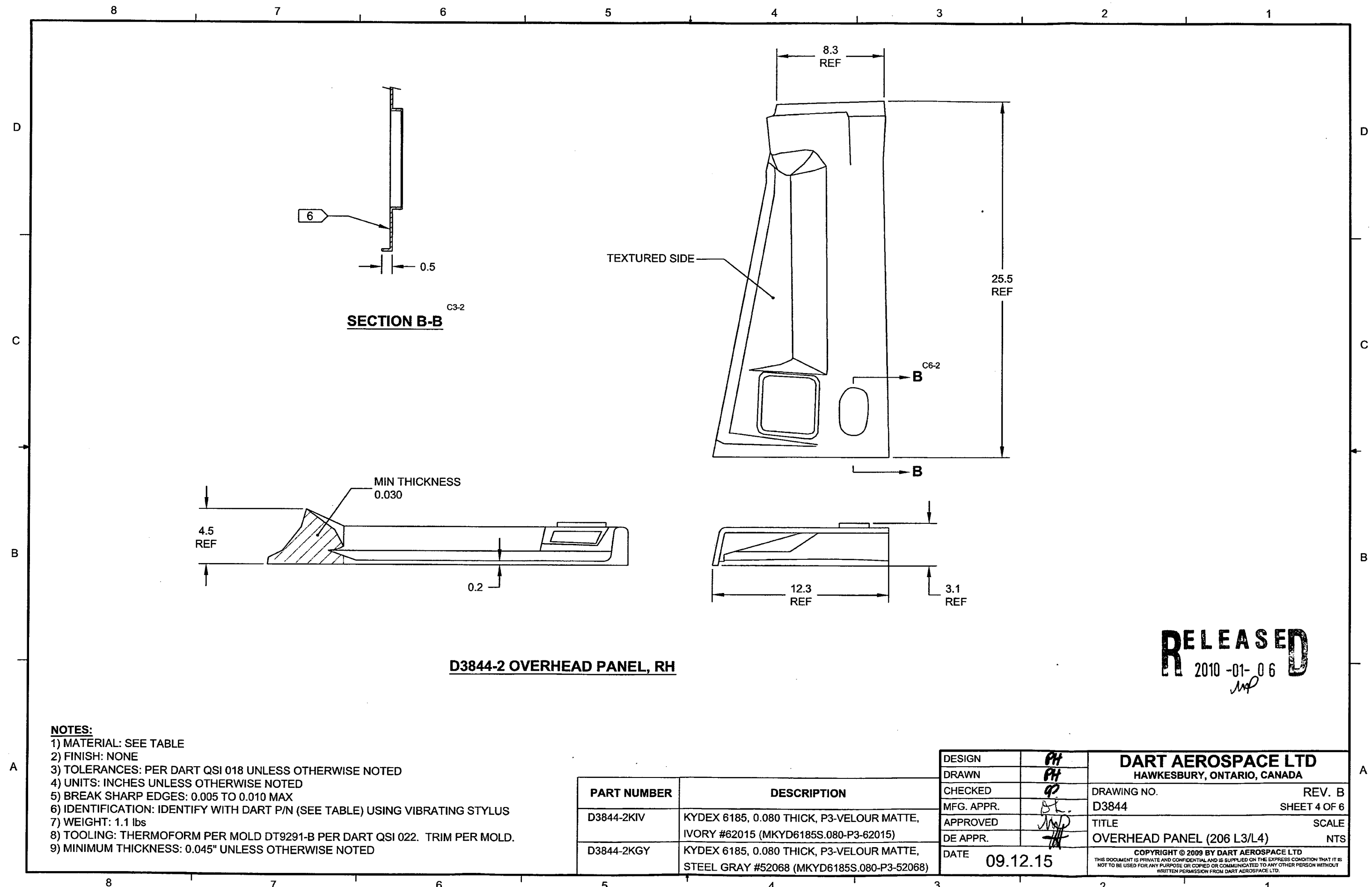
RELEASED
2010-01-06
MP

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N (SEE TABLE) USING VIBRATING STYLUS
- 7) WEIGHT: 1.1 lbs
- 8) TOOLING: THERMOFORM PER MOLD DT9290-B PER DART QSI 022. TRIM PER MOLD.
- 9) MINIMUM THICKNESS: 0.045" UNLESS OTHERWISE NOTED

PART NUMBER	DESCRIPTION
D3844-1KIV	KYDEX 6185, 0.080 THICK, P3-VELOUR MATTE, IVORY #62015 (MKYD6185S.080-P3-62015)
D3844-1KGY	KYDEX 6185, 0.080 THICK, P3-VELOUR MATTE, STEEL GRAY #52068 (MKYD6185S.080-P3-52068)

DESIGN	<i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>PH</i>		
CHECKED	<i>92</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	D3844	SHEET 3 OF 6
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	OVERHEAD PANEL (206 L3/L4)	NTS
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D3844-2 OVERHEAD PANEL, RH

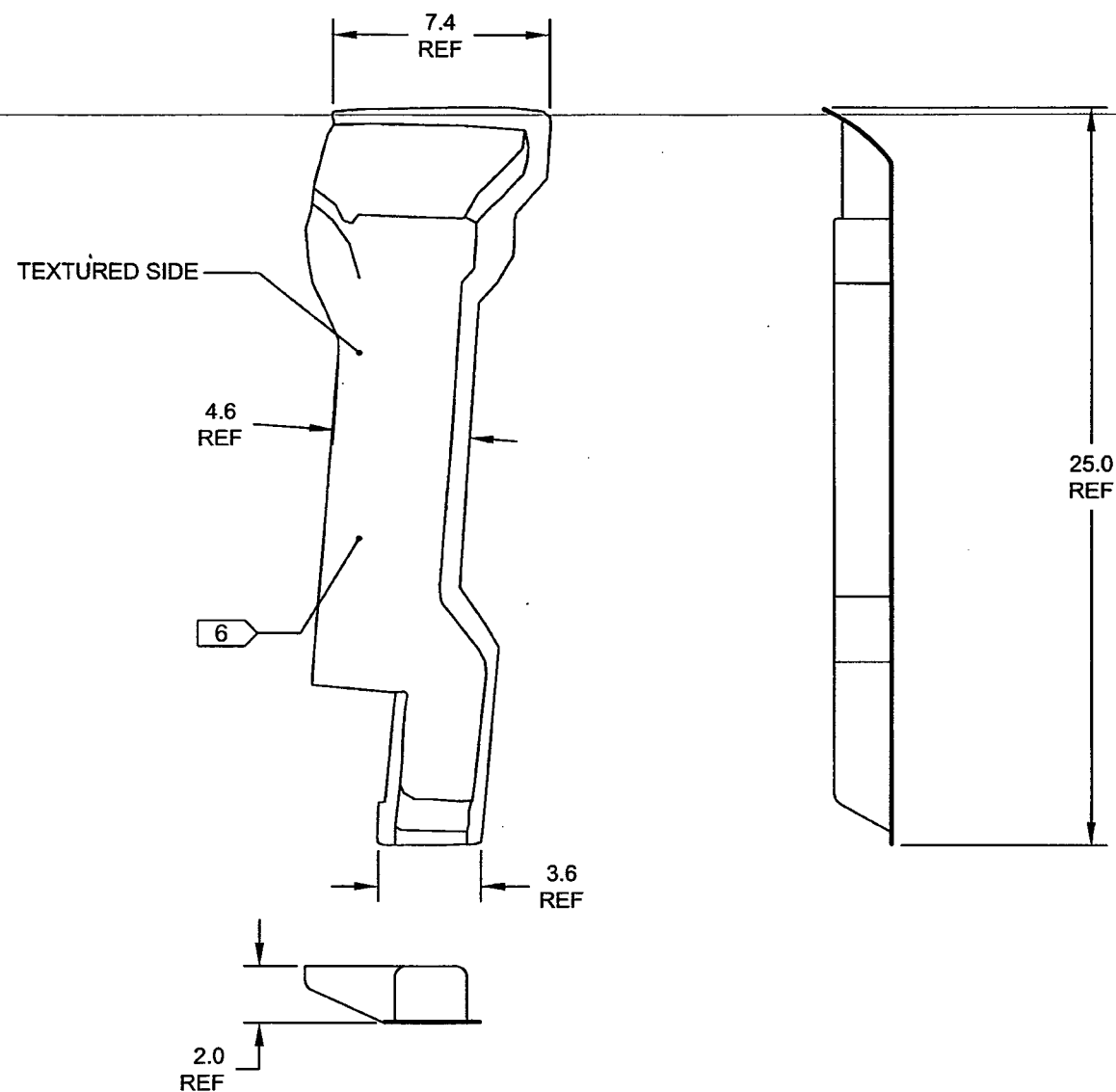
RELEASED
2010-01-06
MP

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N (SEE TABLE) USING VIBRATING STYLUS
- 7) WEIGHT: 1.1 lbs
- 8) TOOLING: THERMOFORM PER MOLD DT9291-B PER DART QSI 022. TRIM PER MOLD.
- 9) MINIMUM THICKNESS: 0.045" UNLESS OTHERWISE NOTED

PART NUMBER	DESCRIPTION
D3844-2KIV	KYDEX 6185, 0.080 THICK, P3-VELOUR MATTE, IVORY #62015 (MKYD6185S.080-P3-62015)
D3844-2KGY	KYDEX 6185, 0.080 THICK, P3-VELOUR MATTE, STEEL GRAY #52068 (MKYD6185S.080-P3-52068)

DESIGN	<i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>PH</i>		
CHECKED	<i>Q2</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>BL</i>	D3844	SHEET 4 OF 6
APPROVED	<i>MP</i>	TITLE	SCALE
DE APPR.	<i>MP</i>	OVERHEAD PANEL (206 L3/L4)	NTS
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D3844-3 DUCT, OVERHEAD PANEL, LH

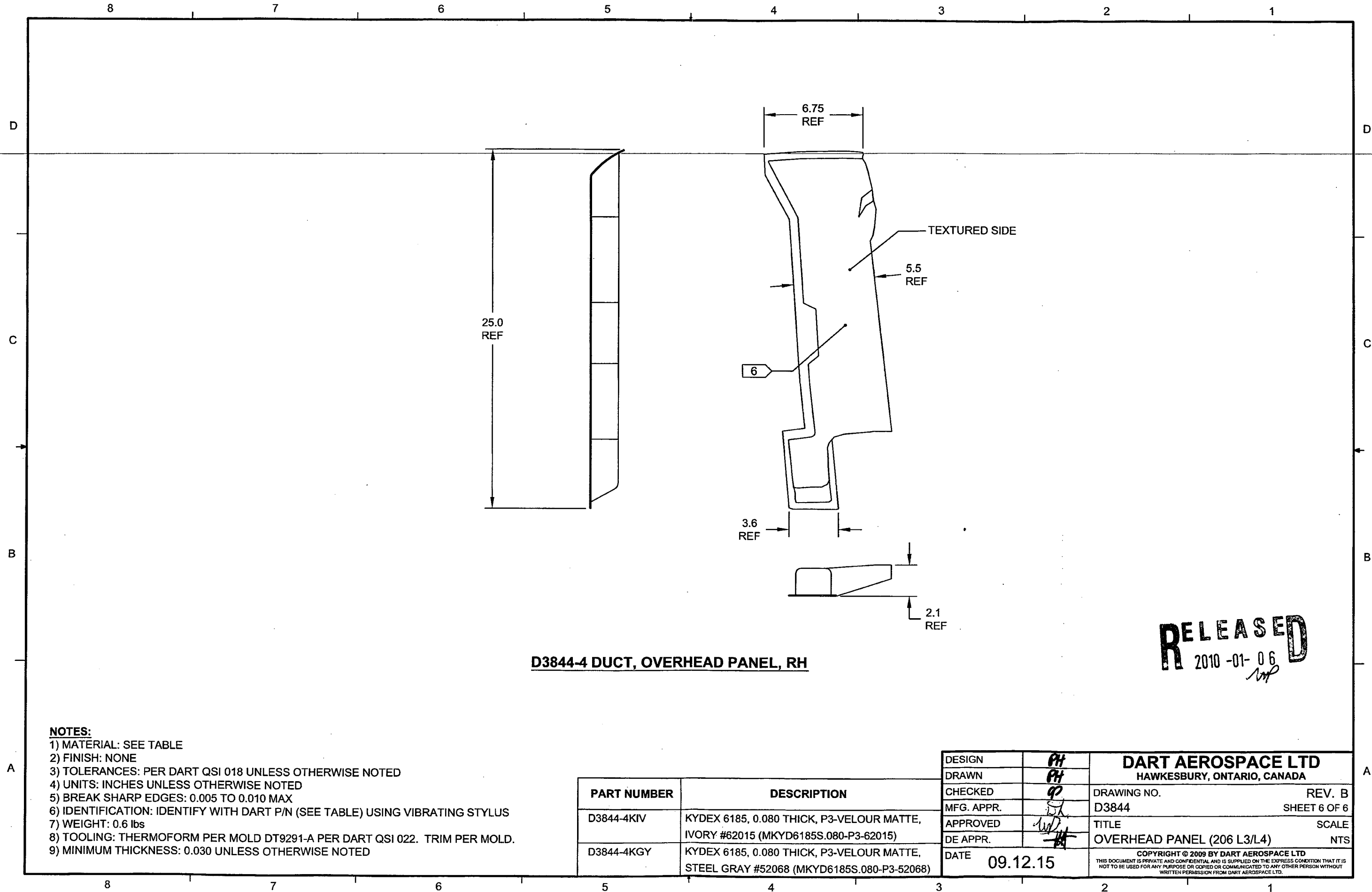
RELEASED
2010-01-06
MP

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N (SEE TABLE) USING VIBRATING STYLUS
- 7) WEIGHT: 0.6 lbs
- 8) TOOLING: THERMOFORM PER MOLD DT9290-A PER DART QSI 022. TRIM PER MOLD.
- 9) MINIMUM THICKNESS: 0.030 UNLESS OTHERWISE NOTED

PART NUMBER	DESCRIPTION
D3844-3KIV	KYDEX 6185, 0.080 THICK, P3-VELOUR MATTE, IVORY #62015 (MKYD6185S.080-P3-62015)
D3844-3KGY	KYDEX 6185, 0.080 THICK, P3-VELOUR MATTE, STEEL GRAY #52068 (MKYD6185S.080-P3-52068)

DESIGN	<i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>PH</i>		
CHECKED	<i>q?</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>PH</i>	D3844	SHEET 5 OF 6
APPROVED	<i>MP</i>	TITLE	SCALE
DE APPR.	<i>MP</i>	OVERHEAD PANEL (206 L3/L4)	NTS
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D3844-4 DUCT, OVERHEAD PANEL, RH

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2010-01-06
mp

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N (SEE TABLE) USING VIBRATING STYLUS
- 7) WEIGHT: 0.6 lbs
- 8) TOOLING: THERMOFORM PER MOLD DT9291-A PER DART QSI 022. TRIM PER MOLD.
- 9) MINIMUM THICKNESS: 0.030 UNLESS OTHERWISE NOTED

PART NUMBER	DESCRIPTION
D3844-4KIV	KYDEX 6185, 0.080 THICK, P3-VELOUR MATTE, IVORY #62015 (MKYD6185S.080-P3-62015)
D3844-4KGY	KYDEX 6185, 0.080 THICK, P3-VELOUR MATTE, STEEL GRAY #52068 (MKYD6185S.080-P3-52068)

DESIGN	<i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>PH</i>		
CHECKED	<i>Q2</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>WJ</i>	D3844	SHEET 6 OF 6
APPROVED	<i>WJ</i>	TITLE	SCALE
DE APPR.	<i>WJ</i>	OVERHEAD PANEL (206 L3/L4)	NTS
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